

CHUCKING REAMERS - EXTENDED LENGTH

CARBIDE TIPPED

List No. 9458EL - Straight Shank - Straight Flute - Extended Overall Length

Use: Extended length versions of type 9458 on page 89. Specify the overall length and the diameter when ordering. Centers are supplied at the maximum overall length only. Controlled shank provided on all extended length reamers. Excellent for reaming holes where more reach is required than a standard size reamer can provide. Full flute length carbide. For use in most materials including steels, stainless steels, cast irons, aluminums, and many composites including graphite, epoxy based, and metal matrix. Conforms with specification NAS 897 - Type C. Hardened alloy steel bodies with brazed on carbide tips.



TOOL DIAMETER DECIMAL SIZE RANGE	MAX. SHANK DIAM.	NO. OF FLTS.	FLUTE LENGTH	LIST 9458EL EDP NO.	OVERALL LENGTH RANGE	PRICE EACH - FINISHED TO DECIMAL SIZE					
						1 PC.	2 PC.	3 PC.	4 PC.	5-7	8-14**
*.1121 - .1280	.1099	4	1 ½	645804EL	2 ½/32 - 6	\$275.05	\$240.90	\$229.40	\$224.00	\$218.20	\$213.50
*.1281 - .1435	.1255	4	1 ½	6458045EL	2 17/32 - 6 ½	276.00	241.90	230.45	224.90	219.05	214.50
*.1436 - .1590	.1411	4	1 ½	645805EL	2 17/32 - 7	280.60	246.40	234.95	229.45	223.65	219.00
*.1591 - .1750	.1567	4	1 ½	6458055EL	2 29/32 - 8	285.90	251.65	240.30	234.80	228.95	224.35
*.1751 - .1910	.1724	4	1 ½	645806EL	4 17/32 - 9	293.45	259.30	247.80	242.45	236.50	231.90
*.1911 - .2210	.1880	4	1 ½	645807EL	5 1/32 - 10	303.30	269.25	257.80	252.35	246.45	241.90
*.2211 - .2530	.2193	4	1 ½	645808EL	6 1/32 - 12	322.95	288.75	277.40	271.95	266.10	261.50
*.2531 - .2840	.2505	4	1 ½	645809EL	6 1/32 - 12	339.80	305.65	294.25	288.70	282.90	278.20
.2841 - .3150	.2792	4	1 ½	645810EL	6 1/32 - 12	241.10	206.95	195.55	190.05	184.20	179.65
.3151 - .3470	.2792	4	1 ½	645811EL	6 1/32 - 12	241.10	206.95	195.55	190.05	184.20	179.65
.3471 - .3780	.3105	4	1 ¾	645812EL	7 1/32 - 14	249.00	214.90	203.45	197.90	192.10	187.45
.3781 - .4090	.3105	4	1 ¾	645813EL	7 1/32 - 14	249.00	214.90	203.45	197.90	192.10	187.45
.4091 - .4410	.3730	6	1 ¾	645814EL	7 1/32 - 14	256.95	222.70	211.35	205.80	200.00	195.35
.4411 - .4720	.3730	6	1 ¾	645815EL	7 1/32 - 14	256.95	222.70	211.35	205.80	200.00	195.35
.4721 - .5030	.4355	6	2	645816EL	8 1/32 - 16	262.25	228.00	216.60	211.15	205.35	200.70
.5031 - .5340	.4355	6	2	645817EL	8 1/32 - 16	262.25	228.00	216.60	211.15	205.35	200.70
.5341 - .5660	.4355	6	2	645818EL	8 1/32 - 16	267.15	232.90	221.50	216.05	210.20	205.60
.5661 - .5970	.4355	6	2	645819EL	8 1/32 - 16	267.15	232.90	221.50	216.05	210.20	205.60
.5971 - .6280	.5615	6	2 ¼	645820EL	9 1/32 - 18	272.75	238.55	227.10	221.70	215.90	211.25
.6281 - .6590	.5615	6	2 ¼	645821EL	9 1/32 - 18	272.75	238.55	227.10	221.70	215.90	211.25
.6591 - .6910	.5615	6	2 ¼	645822EL	9 1/32 - 18	273.55	239.35	227.85	222.45	216.60	212.00
.6911 - .7220	.5615	6	2 ¼	645823EL	9 1/32 - 18	273.55	239.35	227.85	222.45	216.60	212.00
.7221 - .7530	.6245	6	2 ½	645824EL	9 17/32 - 18	293.60	259.40	247.90	242.55	236.75	232.10
.7531 - .7840	.6245	6	2 ½	645825EL	9 17/32 - 18	356.30	323.75	312.80	307.70	302.10	297.75
.7841 - .8160	.6245	6	2 ½	645826EL	9 17/32 - 18	367.65	335.05	324.15	319.05	313.45	309.05
.8161 - .8470	.6245	6	2 ½	645827EL	9 17/32 - 18	371.90	339.35	328.40	323.25	317.70	313.35
.8471 - .8780	.7495	6	2 ⅝	645828EL	10 1/32 - 18	379.80	347.15	336.25	331.15	325.55	321.10
.8781 - .9090	.7495	6	2 ⅝	645829EL	10 1/32 - 18	395.75	363.15	352.25	347.10	341.55	337.15
.9091 - .9410	.7495	8	2 ⅝	645830EL	10 1/32 - 18	399.75	367.10	356.20	351.05	345.45	341.15
.9411 - .9720	.7495	8	2 ⅝	645831EL	10 1/32 - 18	403.50	370.95	360.05	354.90	349.30	344.90
.9721 - 1.0030	.8745	8	2 ¾	645832EL	10 17/32 - 18	412.90	380.35	369.45	364.30	358.65	354.30

*Solid Carbide.

**Contact Super Tool for quantities of 15 or more.

SUPER TOOL, INC. - www.supertoolinc.com - sales@supertoolinc.com

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Tolerances on page 60.

Made in the USA