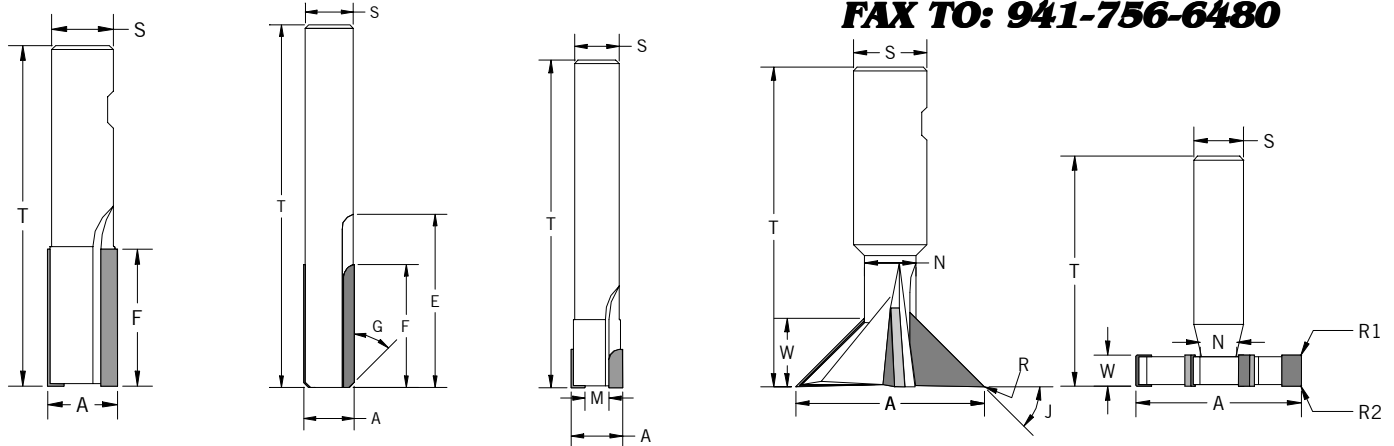


# SPECIALS WORKSHEET

**SPECIFY CARBIDE TIPPED, SOLID CARBIDE OR HIGH SPEED STEEL**

**FAX TO: 941-756-6480**



END MILL       REAMER       COUNTERBORE       DOVETAIL       KEYSEAT

Carbide Tipped     Solid Carbide     High Speed Steel

**BODY OF TOOL**

T= \_\_\_\_\_ Overall Length      S= \_\_\_\_\_ Shank Diameter      A= \_\_\_\_\_ Major Diameter

**FLUTES**

E= \_\_\_\_\_ Flute Length      F= \_\_\_\_\_ Carbide Length      G= \_\_\_\_\_ ° Chamfer Angle

Straight Flutes       Right Hand Cutting       Left Hand Cutting  
 Number of Flutes \_\_\_\_\_       Right Hand Spiral \_\_\_\_\_ °       Left Hand Spiral \_\_\_\_\_ °

**IF PILOTED**    Head Diam. \_\_\_\_\_      Head Length \_\_\_\_\_      M= Min. Cutting Diam. \_\_\_\_\_

**IF STEP REAMER**    Minor Diam. \_\_\_\_\_      Step Length \_\_\_\_\_      Step Angle \_\_\_\_\_ °

**IF KEYSEAT**      W= \_\_\_\_\_ Width       Straight Tooth      R1= \_\_\_\_\_ Radius/Chamfer  
 N= \_\_\_\_\_ Neck Diameter       Staggered Tooth      R2= \_\_\_\_\_ Radius/Chamfer

**IF DOVETAIL**

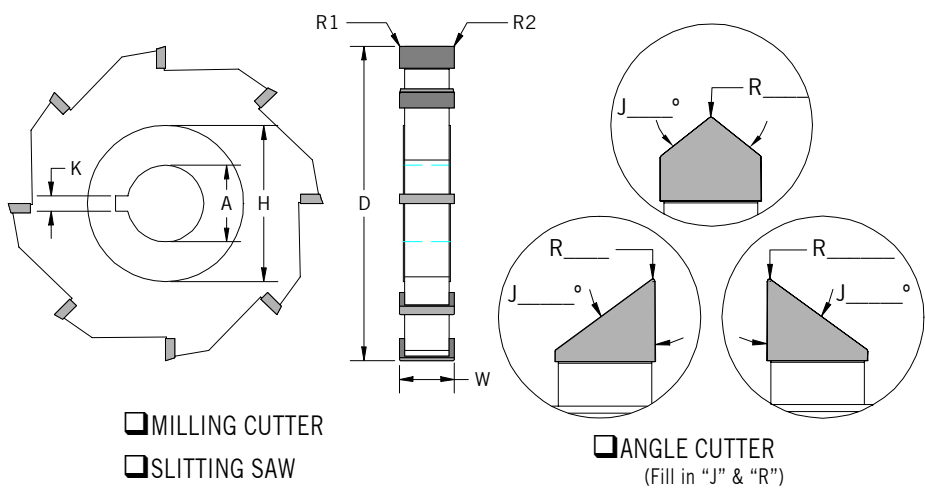
N= \_\_\_\_\_ Neck Diam.      J= \_\_\_\_\_ ° Angle      R= \_\_\_\_\_ Radius      W= \_\_\_\_\_ Width

Carbide Tipped     Solid Carbide     High Speed Steel

## MILLING CUTTERS & SAWS

D= \_\_\_\_\_ Cutter Diameter  
 W= \_\_\_\_\_ Cutter Width  
 A= \_\_\_\_\_ Arbor Hole Diam.  
 N= \_\_\_\_\_ # of Teeth  
 H= \_\_\_\_\_ Hub Diameter  
 K= \_\_\_\_\_ Keyway Size  
 R1= \_\_\_\_\_ Radius/Chamfer  
 R2= \_\_\_\_\_ Radius/Chamfer

Straight Tooth  
 Straight Stagger  
 Herringbone Stagger



**SUPER TOOL WILL MANUFACTURE YOUR SPECIAL TOOLS QUICKLY AND COMPETITIVELY**

Name \_\_\_\_\_ Phone \_\_\_\_\_  
 Company \_\_\_\_\_ Fax \_\_\_\_\_  
 Full Address \_\_\_\_\_ Tipped, Solid or HSS? \_\_\_\_\_  
 Material Being Cut \_\_\_\_\_ HOW MANY? \_\_\_\_\_