Feeds & speeds for reamers are important considerations in machining operations. The tables provided include recommendations for materials such as high strength steel, non-ferrous materials, and various alloy steels. The charts take into account factors like material class, type, and hardness, as well as drilling depths and cutting conditions such as RPM, SFPM, reamer diameter, and hole diameter. The reamer diameter is calculated as RPM = SFPM * 3.82 / reamer diameter. These charts are designed to guide machine operators in setting up effective cutting parameters, ensuring optimum performance and tool life.阅读者应仔细阅读这些参数，以确保在使用这些工具时的安全和效率。