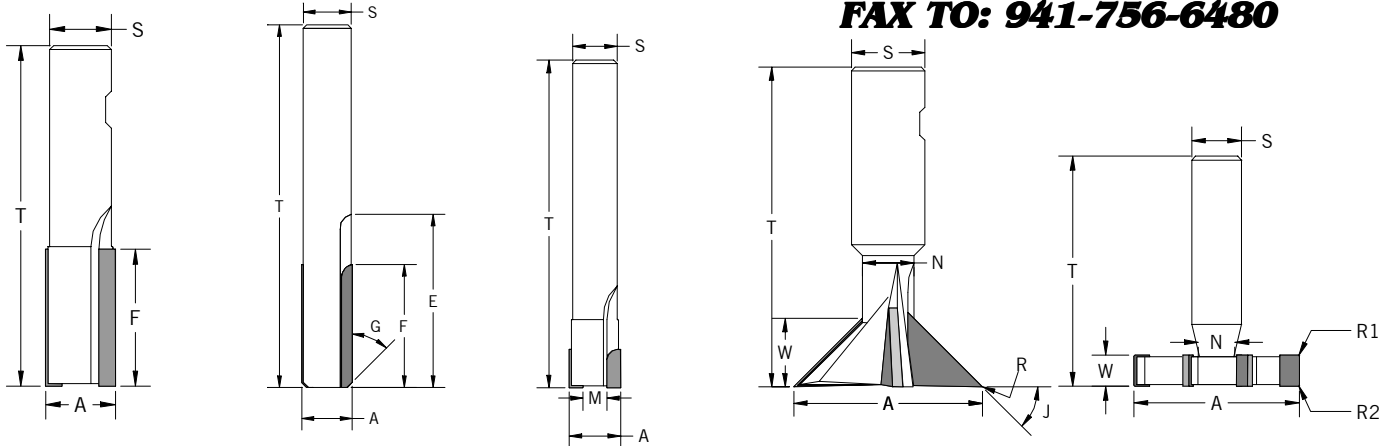


SPECIALS WORKSHEET

SPECIFY CARBIDE TIPPED, SOLID CARBIDE OR HIGH SPEED STEEL

FAX TO: 941-756-6480



END MILL REAMER COUNTERBORE DOVETAIL KEYSEAT

Carbide Tipped Solid Carbide High Speed Steel

BODY OF TOOL

T= _____ Overall Length S= _____ Shank Diameter A= _____ Major Diameter

FLUTES

E= _____ Flute Length F= _____ Carbide Length G= _____ ° Chamfer Angle

Straight Flutes Right Hand Cutting Left Hand Cutting
 Number of Flutes _____ Right Hand Spiral _____ ° Left Hand Spiral _____ °

IF PILOTED Head Diam. _____ Head Length _____ M= Min. Cutting Diam. _____

IF STEP REAMER Minor Diam. _____ Step Length _____ Step Angle _____ °

IF KEYSEAT W= _____ Width Straight Tooth R1= _____ Radius/Chamfer
 N= _____ Neck Diameter Staggered Tooth R2= _____ Radius/Chamfer

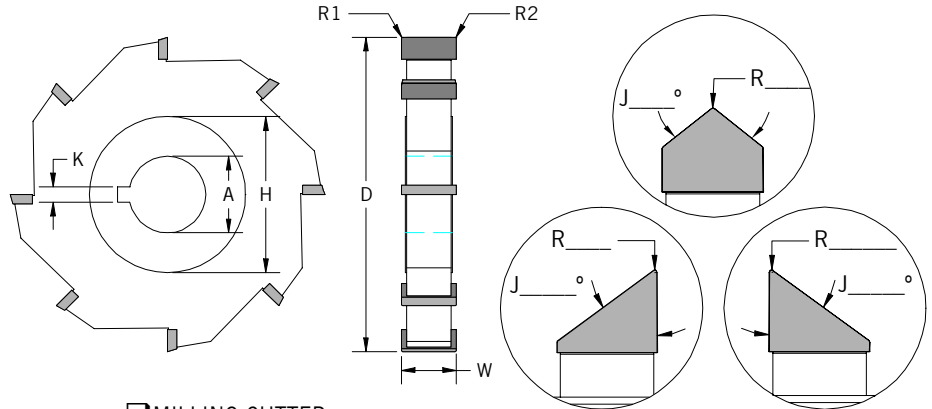
IF DOVETAIL

N= _____ Neck Diam. J= _____ ° Angle R= _____ Radius W= _____ Width

Carbide Tipped Solid Carbide High Speed Steel

MILLING CUTTERS & SAWS

D= _____ Cutter Diameter
 W= _____ Cutter Width
 A= _____ Arbor Hole Diam.
 N= _____ # of Teeth
 H= _____ Hub Diameter
 K= _____ Keyway Size
 R1= _____ Radius/Chamfer
 R2= _____ Radius/Chamfer



Straight Tooth MILLING CUTTER
 Straight Stagger SLITTING SAW
 Herringbone Stagger

ANGLE CUTTER
(Fill in "J" & "R")

SUPER TOOL WILL MANUFACTURE YOUR SPECIAL TOOLS QUICKLY AND COMPETITIVELY

Name _____
 Company _____
 Full Address _____
 Material Being Cut _____

Phone _____
 Fax _____
 Tipped, Solid or HSS? _____
 HOW MANY? _____